



Sumo Super Hi-Bulk GC1



Sumo Super Hi-Bulk GC1 is PEFC certified (PEFC/40-31-7) and constructed from multiple layers of chemical & mechanical pulp. It features a triple-coated top surface and a single-coated reverse side.

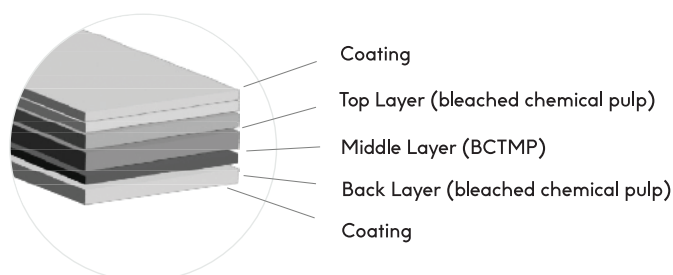
MILL ACCREDITATIONS

- / PEFC Certified
- / ISO 14001 Environment Management System
- / ISO 9001 Quality Management System
- / FDA Certified - Food Contact Safe
- / No intentionally added PFAS. PFOA, PFOS and PFHxS free.



Sumo Super Hi-Bulk GC1

STRUCTURE



APPLICATIONS

- / FMCG - Chocolate & Confectionery
- / Pharmaceuticals & Cosmetics
- / General Packaging - Consumer Electronics, Gift Boxes
- / Point of Sale

TECHNICAL SPECIFICATIONS

* Indent only

Item	Unit	Tolerance	Value									
Grammage	gsm	±3%	215 *	225 *	235 *	250 *	270	295	310 *	325	350	380
Thickness	um	±4%	305	330	355	380	420	460	485	510	560	610
Moisture	%	±1	7	7	7	7	7	7	7.5	7.5	7.5	8
Stiffness Taber 15° CD	mN.m	±15%	3.7	4.7	5.5	6.5	7.5	9.8	11.6	13.6	16.2	18.8
Stiffness Taber 15° MD	mN.m	±15%	7.8	9.9	11.5	13.7	16	20.7	24.5	28.6	34.1	39.5
Top Cobb (60s)	gsm	≤	50	50	50	50	50	50	50	50	50	50
Back Cobb (60s)	gsm	≤	60	60	60	60	60	60	60	60	60	60
Top Brightness	%	±2	91	91	91	91	91	91	91	91	91	91
Gloss 75°	%	±10	50	50	50	50	50	50	50	50	50	50
Surface Roughness PPS10	um	Max 1.5	1	1	1	1	1	1	1	1	1	1
Surface Strength	m/s	≥	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2	1.2
Scott Bond	J/m ²	Min 130	150	150	150	150	150	150	150	150	150	150

Mill issued: Jan 2024

Ball & Doggett

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The PEFC logo on our products ensures that our packaging product comes from sustainably managed forests, recycled and controlled sources. Every purchase of a PEFC-labelled product makes a difference for forests and forest communities across the world.

