



Sumo Greyback



Sumo Greyback is FSC® certified (C102086) and manufactured as a super-smooth, glossy duplex board. It offers a clay-coated front surface for excellent print performance, while the reverse side features a natural grey, uncoated finish.

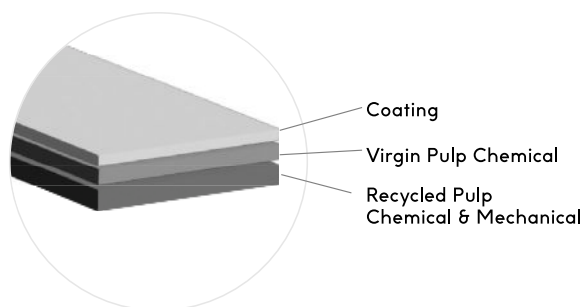
MILL ACCREDITATIONS

- / FSC® Certified
- / ISO 9001 Quality Management System
- / No intentionally added PFAS. PFOA, PFOS and PFHxS free.



Sumo Greyback

STRUCTURE



APPLICATIONS

- / FMCG & food packaging (non-direct contact)
- / Breakfast cereals, biscuits, crackers
- / Laundry detergents, toothpaste
- / Pharmaceuticals
- / Pet food packaging
- / Gameboards
- / Hard-sized available on request

TECHNICAL SPECIFICATIONS

* Indent only

Item	Unit	Value												
Grammage	gsm	230	240 *	250 *	260 *	280 *	300	330 *	350	380*	400	430*	450	
Caliper ±20-30	um	275	285	305	315	355	385	425	455	470	520	540	590	
Moisture ±1.5	%	7	7	7	7	7	7	7	7	7	7	7	7	
Brightness	Mg0%	>76	>76	>76	>76	>76	>76	>76	>76	>76	>76	>76	>76	
Gloss 75°	%	>30	>30	>30	>30	>30	>30	>30	>30	>30	>30	>30	>30	
Stiffness Taber MD	gf.cm	60	65	70	75	110	120	155	180	220	250	310	350	
Stiffness Taber CD	gf.cm	30	33	35	38	55	60	70	90	105	125	150	175	
PPS	um	<2.4	<2.4	<2.4	<2.4	<2.4	<2.4	<2.4	<2.4	<2.4	<2.4	<2.4	<2.4	
Bendtsen	ml/min	<80	<80	<80	<80	<80	<80	<80	<80	<80	<80	<80	<80	
RI Test	Times	>10 (ink tack-14 / rpm 60)												

Mill issued: Dec 2024

Ball & Doggett

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The Forest Stewardship Council (FSC) is an international, non-governmental organisation dedicated to promoting responsible management of the world's forests. Since its foundation in 1994, FSC has grown to become the world's most respected and widespread forest certification system.



The mark of responsible forestry