

# **Technical Information**

# RAPIDA® ECO The sheet-fed offset pro application profile – min RAPIDA ECO is the duct fresh

The sheet-fed offset process series for a maximum application profile – mineral oil- and cobalt-free



RAPIDA ECO is the duct fresh, quick-setting sheet-fed offset process series from hubergroup. Highly transparent and pure pigments enable to satisfy the specifications of ISO 2846-1 and/or ISO 12647-2, as well as a low tonal value spread between the four process colours, supporting a neutral grey balance in the entire tonal range.

### Range of applications

Suitable for printing on absorbent substrates, RAPIDA ECO is the ideal process ink series for printers who want to cover a wide range of applications with only one ink series. It is especially capable for highspeed printing on straight and perfecting presses.

This printing ink series is formulated mineral oil free, but is not of the "low-migration" type. It is not recommended for the manufacture of food packaging.

### **Properties**

RAPIDA ECO		Fastness properties per ISO 12040 / ISO 2836			
		Light BWS	Alcohol	Solvent mixture	Alkali
Yellow	41RPE250A	5	+	+	+
Magenta	42RPE250A	5	+	+	_*
Cyan	43RPE250A	8	+	+	+
Black <sup>1</sup>	49RPE250A	8	+	+	+

<sup>1)</sup> varnish-solvent fast

- Very versatile application profile
- Facilitates fast work-and-turn and rapid post print finishing
- Suitable for latest high speed printing machines
- Suitable for both straight and perfecting presses
- Good stackability
- Duct fresh
- Colour shades in compliance with ISO 2846-1
- Perfectly fit for print production according to ISO 12647-2
- High fountain solution tolerance, excellent stability in the production run
- Ideally suitable for IPA-free printing
- Cobalt free / mineral oil free
- Low odour inks

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<sup>\*)</sup> not suitable for poster printing

Gloss	low	 very high
Rub resistance	moderate	very good
Dot sharpness	low	 high
Setting	slow	 very rapid
Post print finishing	slow	 very rapid
Perfecting	limited	 compatible

## **Printing auxiliaries**

RAPIDA ECO process inks are supplied ready to use. Should it become necessary, under exceptional circumstances it may become necessary to adapt the process inks to special printing conditions. The auxiliaries mentioned below are compatible with the highly developed vehicle system:

- for reducing tack with substrates that are susceptible to picking Ink Oil 10T1405
- for accelerating oxidative drying max. 1,5% INK ACTIVE DRIER MGA 10ML5002

### Classification

According to the Ordinance on Hazardous Substances: none
According to the Regulation of Flammable Liquids: none
Material Safety Data Sheet available on request. Please refer to the contact of your local supplier.

Contact addresses for advice and further information can be found under www.hubergroup.com This Technical information sheet reflects the current state of our knowledge. It is designed to inform and advise. We assume no liability for correctness. Modifications may be made in the interest of technical improvement.

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