

Technical specification sheet

Ball & Doggett
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Product: Wausau Cotton Courtyard

Category: Roll Solutions: Roll Label



70# Cotton Courtyard (100% Cotton) Wet Strength / H-318 / 1.2 mil Clear Polyester

FACESTOCK DESCRIPTION: 70# Cotton Courtyard (100% Cotton) Wet Strength

A 100% white cotton paper, designed for prestigious labeling applications such as wine bottles. This paper is manufactured with wet strength to increase performance in moist environments. Pretesting is recommended due to the CD tensile being on the low side.

Basis Weight (25 x 38 / 500), gsm	100
Caliper, microns	165
Opacity, %	89
CIE Whiteness	141
Tensile Strength CD, psi	12.6

ADHESIVE DESCRIPTION: H-318

H-318 is the ideal choice for high end beverage and spirits, with improved resistance to moisture and humidity after bottling and at presentation to the consumer. H-318 is an aggressive, blended emulsion acrylic adhesive with the unique ability to combine special characteristics from different adhesives. H-318 was engineered to provide excellent high initial tack and quicker label adhesion onto glass while providing functional converting performance on an array of paper and film face stocks.

Type	Hybrid
Classification	Emulsion Acrylic
Minimum Application Temp., °C	-26
Service Temperature Range, °C	-29 to 79
Regulatory Compliances	FDA 21 CFR 175.105

LINER DESCRIPTION: 1.2 Mil Clear Polyester

A clear polyester film liner with high strength and durability. Typically used for high speed automatic roll-to-roll applications.

Caliper, Microns	30
Yield, N/mm2	114
Tensile Strength, MD / TD, N/mm2	0.01
Haze, %	3.5
Elongation at break, MD / TD, %	100 / 100
Shrinkage at 302°F/30 min., MD / TD, %	2 / 0.4

All product specifications are for informational use only. Each customer and/or end user should determine the suitability of any product for their particular application. The above specifications are based on typical values and most current information. Specific products listed were current at the time of publication, however, all raw materials are subject to change.

Shelf Life: One year when stored at 72°F / 50% RH.