



PREMIUM BEVERAGE RANGE

Black Vellum



A sleek, all Black, high-quality, uncoated vellum facestock delivering an uber-lux feel, with no unsightly white edges to kill the vibe.

When an intense shade of Black is desired, Black Vellum delivers everytime, with its deep, dense finish. The 100% Black facestock maintains a sleek, dark aesthetic at all times, revealing no white edges when converted. The innovative composition of alpha cellulose pulp—with no carbon black dye—prevents oxidation from hot foil processes, and dramatically reduces scuffability.

Manufactured by Wausau Coated Products.
Exclusive to Ball & Doggett.

ADHESIVE
LINER

Hybrid Adhesive H-318
SC66



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FACESTOCK:

Basis Weight (25 x 38 / 500) gsm	85
Caliper, microns	125
Tear, MD / CD. g	40 / 48
Tensile, MD / CD. lbs.	31 / 18
Sheffield Smoothness, units	169
pH	Acidic

ADHESIVE: H-318

H-318 is the ideal choice for high end beverage and spirits, with improved resistance to moisture and humidity after bottling and at presentation to the consumer. H-318 is an aggressive, blended emulsion acrylic adhesive with the unique ability to combine special characteristics from different adhesives. The adhesive of choice for textured and embossed/debossed labels that will ultimately be exposed to moisture and humidity by resisting and limiting bubbling and wrinkles.

Adhesive Type	Hybrid
Adhesive Classification	Emulsion Acrylic
Minimum Application Temp., °C	2°C
Service Temperature Range, °C	-12°C to 65°C
Regulatory Compliances	FDA 21 CFR 175.105

LINER: SC66 - Supercalendered Bleached

A supercalendered bleached liner offering superior die-cutting and stripping properties, with good back printability. Recommended for roll-to-roll applications.

Basis Weight (25 x 38 / 500), gsm	66
Caliper, Microns	62.5
Tensile Strength, MD / TD, N/mm ²	15 / 9
Opacity	65%
Regulatory Compliances	ASTM F963 Child Toy Safety, CONEG, RoHS, REACH