# **Technical Information**

10.P.033 | Conventional Offset Systems | Ink Series, Process Inks



## RAPIDA® ECO

The sheet-fed offset process series for a maximum application profile – mineral oil- and cobalt-free



RAPIDA ECO is the duct fresh, quick-setting sheet-fed offset process series from hubergroup. Highly transparent and pure pigments enable to satisfy the specifications of ISO 2846-1 and/or ISO 12647-2, as well as a low tonal value spread between the four process colours, supporting a neutral grey balance in the entire tonal range.

#### Range of applications

Suitable for printing on absorbent substrates, RAPIDA ECO is the ideal process ink series for printers who want to cover a wide range of applications with only one ink series. It is especially capable for high-speed printing on straight and perfecting presses.

This printing ink series is formulated mineral oil free, but is not of the "low-migration" type. It is not recommended for the manufacture of food packaging.

#### **Properties**

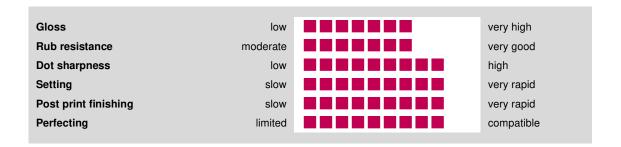
RAPIDA ECO		Fastness properties per ISO 12040 / ISO 2836			
		Light BWS	Alcohol	Solvent mixture	Alkali
Yellow	41 RPE 250	5	+	+	+
Magenta	42 RPE 250	5	+	+	-*
Cyan	43 RPE 250	8	+	+	+
Black <sup>1</sup>	49 RPE 250	8	+	+	+
Black	49 RPE 2501	8	-	-	+

<sup>1)</sup> varnish-solvent fast

- Very versatile application profile
- Facilitates fast work-and-turn and rapid post print finishing
- Suitable for latest high speed printing machines
- Suitable for both straight and perfecting presses
- Good stackability
- Duct fresh
- Colour shades in compliance with ISO 2846-1
- Perfectly fit for print production according to ISO 12647-2
- High fountain solution tolerance, excellent stability in the production run
- Ideally suitable for IPA-free printing
- Cobalt free / mineral oil free
- Recommended for printing according to Nordic Swan, Österreichisches Umweltzeichen and EU-Ecolabel with the use of RAPIDA ECO SF Magenta 42RPE240

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<sup>\*)</sup> not suitable for poster printing



### **Printing auxiliaries**

RAPIDA ECO process inks are supplied ready to use. Should it become necessary, under exceptional circumstances it may become necessary to adapt the process inks to special printing conditions. The auxiliaries mentioned below are compatible with the highly developed vehicle system:

- for reducing tack with substrates that are susceptible to picking Ink Oil 10T1405
- for accelerating oxidative drying max. 1,5% INK ACTIVE DRIER MGA 10ML5002

#### Classification

Material Safety Data Sheet available on request.